BAAN IVc4

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About this document

This documentation details the standard inhouse data formats, which the BAAN Electronic Message Interchange System BEMIS requires as interfaces to the appropriate EDI subsystem.

The documentation is intended for developers of EDI subsystems, which want to realize an interface of their software to BAAN IV. Furthermore, it supports consultants, who want to implement and verify such an interface within a customer project. Important fields are identified with both the English and German terms, to assist German-language speakers using this documentation.

Chapter 1 gives an overview over the general principles of the relevant EDI message. For example available kinds of data records, message structure, key fields and other conventions.

Chapter 2 details all corresponding kinds of data records for the EDI message. All data fields are listed in an overview table in connection with the corresponding table fields. In addition, every single field is detailed more. You will find information about the general conditions, which you need to observe for the processing in the EDI subsystem or in BAAN IV.

Please notice:

If you want to use this new version of the BEMIS schedule please install the solution of **DEFECT 79188** / 1 (Extension for new BEMIS Struktur)

Changes in comparison with the previous version:

- Record type SA1 Schedule Overhead No changes
- Record type SA2 Schedule Header SA2.43 incoming: the value for the line feed location is now mapped to tdssc002.lnfd.
 - SA2.44 New Item Description out from tiitm001.dsca in tdssc002.txta
 - SA2.45 New: Design revision number in tdssc002.txta
 - SA2.46 New Shipping note time last receipt in: tdssc002.txta
- Record type SA3 Schedule Text
 The length of the text segments are extended from an..40 to an..70.

Record Type SA4 Scheduling Lines
 SA4.13 in: now supported by import to tdssc003.dref (an..35)

SA4.16 The "RAN - / DON - Number" tdssc003.ican has been added. Thus it is now possible to import RAN Numbers.

SA4.17 The End of record sign "SA4_END" is moved from position 16 to position 17.

- Record Type SA5 Schedule Authorizations No changes
- Record Type SA6 Schedule Packaging Data No change
- Record Type SA7 Schedule Delivery History SA7.10 New Quantity of the second last shipping note (receipt) out: tdpsc007.rqty in: tdssc002.txta

SA7.11 New Quantity of the third last shipping note (receipt) out: tdpsc007.rqty in: tdssc002.txta

U7117D (July 2000) differences to U7117C

General Motors is substituting his old material planning system AMK worldwide by a new system MGO. This causes changes in EDIFACT Call Off messages and requires modifications of the BEMIS Inhouse Format.

 Record type SA2 Schedule Header SA2.47 and SA2.48 are added to support GM MGO

Note: This modification is realized in the outgoing message ABRUF(Conversion Code ABRUF5) and the incoming message ABRUF(Conversion Code ABRUF5/ABRUF6).

1 General principles

This section describes the BAAN EDI inihouse format for the message type *Schedule (incoming/outgoing)*.

Available kinds of data records

The use of the following kinds of data records is conditional (C) respectively mandatory (M), when you transmit information about schedules by means of the messages VDA 4905 ("Datenfernübertragung von Lieferabrufen")¹, ODETTE DELINS or EDIFACT Delfore.

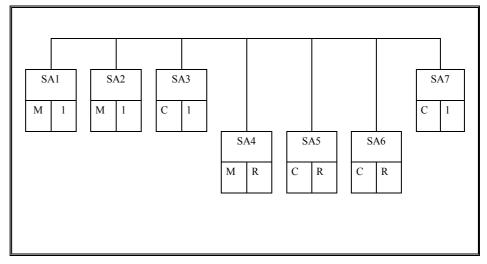
ID	Status	Name
SA1	М	Schedule Overhead (Nachrichten-Vorsatz)
SA2	M	Schedule Header (Kopfdaten Lieferabruf)
SA3	С	Schedule Text (Textdaten)
SA4	М	Schedule Lines (Abrufdaten)
SA5	С	Schedule Authorizations (Freigabe-Informationen)
SA6	С	Schedule Packaging Data (Packmitteldaten)
SA7	С	Schedule Delivery History (Historie Lieferscheindaten)

¹ Remote transmission of schedules.

Branching diagram

The branching diagram shows the structure of the message. It indicates the hierarchical relationship between segments. A segment is a set of functionally-related BAAN tables.

The following data record structure is used for the message type BEMIS – Schedule:



Legend:

Status: Frequency:

M: mandatory message 1: once in message

C: conditional message R: repeatable in message

For example, for two required items the BEMIS file has the following structure:

```
SA1 ...
           BAAN IV Overhead
SA2 ...
           Supplier / customer and item data 1
SA3 ...
           Text
SA4 ...
           Date, quantity of item 1
SA4...
           Date, quantity of item 1
SA5 ...
SA6 ...
SA7 ...
SA1 ...
           BAAN IV Overhead
SA2 ...
           Supplier / customer and item data 2
SA3 ...
           Text
SA4 ...
           Date, quantity of item 2
SA4...
           Date, quantity of item 2
SA5 ...
SA6 ...
SA7 ...
SA1 ...
           BAAN IV Overhead
SA2 ...
           Supplier / customer and item data 3
SA3 ...
           Text
SA4 ...
           Date, quantity of item 3
SA4...
           Date, quantity of item 3
SA5 ...
SA6 ...
SA7 ...
SA1 ...
           BAAN IV Overhead
SA2 ...
           Supplier / customer and item data 4
SA3 ...
           Text
SA4 ...
           Date, quantity of item 4
SA4...
           Date, quantity of item 4
SA5 ...
SA6 ...
SA7 ...
```

Key fields outgoing

The following structure of the key fields is used to determine the related data records of a schedule:

Kind of data record	Key field 1	Key field 2	Key field 3	Key field 4
SA1	Message reference			
SA2	Message reference	Identification supplier	Key delivery address	Customer's item number
SA3	Message reference	Identification supplier	Key delivery address	Customer's item number
SA4	Message reference	Identification supplier	Key delivery address	Customer's item number
SA5	Message reference	Identification supplier	Key delivery address	Customer's item number
SA6	Message reference	Identification supplier	Key delivery address	Customer's item number
SA7	Message reference	Identification supplier	Key delivery address	Customer's item number

Key fields incoming

The following structure of the key fields is used to determine the related data records of a schedule message:

Kind of data record	Key field 1	Key field 2	Key field 3	Key field 4
SA1	Message reference	Network address customer		
SA2	Message reference	Network address customer	Key delivery address	Customer's item number
SA3	Message reference	Network address customer	Key delivery address	Customer's item number
SA4	Message reference	Network address customer	Key delivery address	Customer's item number
SA5	Message reference	Network address customer	Key delivery address	Customer's item number
SA6	Message reference	Network address customer	Key delivery address	Customer's item number
SA7	Message reference	Network address customer	Key delivery address	Customer's item number

Network directories

The so-called network directories form the basis of the communication between the EDI subsystem and BAAN IV. These directories are established in BAAN. The network basis directories for each network are defined in the BAAN session tcedi0120m000. For the network BEMIS, the basis directories can be indicated in the following way:

/auto3/baanIV/bemis/lab/

BAAN will additionally create the following subdirectories:

/auto3/baanIV/bemis/lab/appl from/

/auto3/baanIV/bemis/lab/appl_to/

/auto3/baanIV/bemis/lab/command/

/auto3/baanIV/bemis/lab/store recv/

/auto3/baanIV/bemis/lab/store sent/

/auto3/baanIV/bemis/lab/trace/

The above mentioned directories have the following function:

- 1 .../appl_from/: In this directory, BAAN IV records the outgoing messages which are the defined BEMIS inhouse format files. The EDI subsystem can collect them from here.
- 2 .../appl_to/: The EDI subsystem writes the incoming message into this directory in the BAAN IV inhouse format.
- 3 .../command/: Directory of the semaphores.
- 4 .../store_recv/: BAAN IV stores in this directory processed incoming messages, if the configuration is accordingly. During this process an additional subdirectory by incoming message file is created which is named with a date and time stamp indicating when the message was moved.
- 5 .../store_sent/: BAAN IV stores in this directory processed outgoing messages if the configuration is accordingly. During this process an additional subdirectory by incoming message file is created which is named with a date and time stamp indicating when the message was moved.
- 6 .../trace/: BAAN creates under this directory a log of the incoming and outgoing messages in the processing order, if the configuration is accordingly.

For every message type one network directory is used for outgoing and one for incoming messages. This means that one message file contains data for several business partners.

The file name of the BEMIS inhouse format file of the shipment notification, which is being described in this documentation, is defined in the following way:

Direction	File name	Network directory
outgoing	LABOUT	/appl_from
incoming	LABIN	/appl_to

BEMIS Messages – Conventions

The following general rules apply to a message record in a BEMIS message file:

- 1 Every message record starts with "SAx"
- 2 Every message record ends with "SAx_END"
- 3 The length of a data record can vary.
- 4 The message record must consist of all fields, even if not every field contains a value.
- 5 The fields in the file must be separated by a;
- 6 All string fields have to be put in "....".
- 7 The numerical values must not be put into "".

In the following sections you will find the format descriptions for the individual kinds of data records of the interface file. The table contains the following data:

SCHEDULE INHOUSE FORMAT						
Pos	FIELD DESCRIPTION	Key	ST	FM		

The first block of the table describes the format of a kind of data record:

Pos.	Position	Position of the field in the data record				
Field name	Descrip	Description of the field				
Key	Key fie	ld outgoing (O) / incoming (I)				
ST	Field status mandatory (M) / conditional (C)					
FM	Field format					
	an14 alphanumerical field with a maximum of					
		characters				
	an14	alphanumerical field with exactly 14				
	characters					
	n10 numerical field with a maximum of 10					
		characters				

from Application Table Fields (out) / Mapping to (in)					
Table Field	Action				

numerical field with exactly 1 character

n1

The second block of the table describes the corresponding table field in BAAN IV as well as possible special actions, which are carried out during the processing of the messages.

When BAAN generates outgoing messages, the numerical fields are written into the inhouse format file without leading zeros. For example, for the year "0000" a "0" is written into the BEMIS message file.

In the past, there seemed to be some doubts about the way BAAN points out a position within the message file. Here are some additional explanations:

As defined in BEMIS a position within a message file is pointed out using two semikolons.

```
To draw an example: "SAX";...;Position;...;"SAX_END"
```

If an position in a BEMIS Message File is not taken by a value (this means the position is empty), the position is pointed out as shown above. Moreover the BAAN EDI Module distinguishes between numerical and alphanumerical data format. If a position defined as numerical is empty the position is pointed out using semikolons. On the other hand emty alphanumerical positions are exported in two way. The first way is to point out a position using the semikolons. The second way BAAN exports empty alphanumerical positions is to write two inverted commans within the position. This depends whether the alphanumerical field existis in BAAN's database or not. Finally we take a look at the following expample:

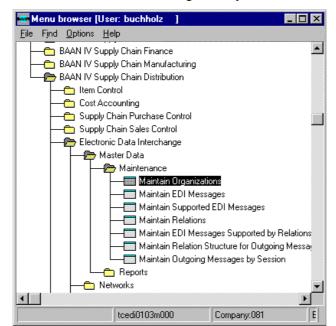
empty numerical Position:

empty alphanumerical Position:

Changing the Date Format

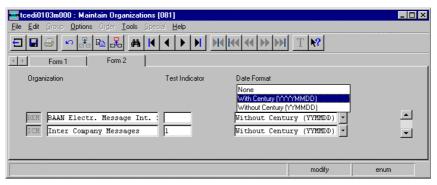
For the BAAN Versions b and c2/3 we have defined a date format using up to 6 numerical digits. Reading this definition, you will find out that the date format has been changed to 8 digits at maximum. With the BAAN Version BAAN IVc4 the delivered BEMIS default file the defaults.edi will be different in this point (in comparison to the versions delivered before). In BAAN EDI there is one global Parameter in order to send out date information including the two digits for the century.

The enclosed screen shots will show you where you will find the responsible parameter.



You have to choose the following menu option:

After you called the session tcedi0103m000 you will see that the entry for the dateformat on form two has been changed to "With Century (YYYYMMDD).



PLEASE NOTICE:

If you use this option above the date format of every exported message will be changed to 8 digits! This means that the partner system (the translator software) has to able to translate each outgoing message comming with the changed date format!

Following the table overview, every field is more detailed, including information about the processing in the EDI subsystem and in BAAN IV.

Changes in Comparison to Version 1.0.a

In comparision to version 1.0.a new positions has been added.

Please notice:

If you want to use this new version of the BEMIS schedule please install the solution of **DEFECT 79188-1**.

Changes:

SA2:

SA2.43 incoming: the value for the line feed location is now mapped to tdssc002.lnfd.

SA2.44 New Item Description out: from tiitm001.dsca; in: tdssc002.txta

SA2.45 New: Design revision number in. tdssc002.txta

SA2.46 New Shipping note time last receipt in: tdssc002.txta

SA2.47: SA2_END is moved from SA2.44 to SA2.47s

SA3:

SA3.6 Text field length extended from an..40 to an..70

SA3.7 Text field length extended from an..40 to an..70

SA3.8 Text field length extended from an..40 to an..70

One last change:

SA4:

SA4.13 in: now supported by import to tdssc003.dref (an..35)

SA4.16 The "RAN - / DON - Number" tdssc003.ican has been added. Thus it is now possible to import RAN Numbers.

SA4.17 The End of record sign "SA4_END" is moved from position 16 to position 17.

SA7:

SA7.10 New Quantity of the second last shipping note (receipt) out: tdpsc007.rqty in: tdssc002.txta

SA7.11 New Quantity of the third last shipping note (receipt) out: tdpsc007.rqty in: tdssc002.txta

SA7.12 SA7 END is moved from SA7.10 to SA7.12

2 Data record description by kind of data record

SA1 Schedule Overhead

Status: Mandatory

Frequency: Once by schedule

Description: This data record contains informationen about the transmitter,

the message type and the time of the transmission.

Themessage reference identifies all related data records of this

message.

SCHE	DULE INHOUSE FORM			Mapping from Table Fields (ition Mapping to Application Fields (in)		
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1	Kind of data record	O/I	М	An3	SA1		SA1	
2	Message reference	O/I	M	An14	tcedi701.bano	Generation (see below)	tcedi702.bano	Generation by EDI subsystem
3	Network address customer / supplier		M	An17	tcedi028.neta	Conversion (see below)	tcedi702.reno	Conversion (see below)
4	Our identification in the network		М	An17	tcedi020.neta	Conversion (see below)		
5	Message		М	An6	tcedi001.code	Conversion (see below)	tcedi702.mess	Conversion (see below)
6	Organization		M	An6	tcedi003.code	Conversion (see below)	tcedi702.orga	Conversion (see below)
7	Order type		M	An35	tcedi011.koor	Conversion (see below)	tcedi702.koor	Conversion (see below)
8	Transmission reference		M	An20	0		tcedi702.msno	
9	Date of transmission		М	n8	current date		tcedi702.send	
10	Time of transmission		М	n4	current time		tcedi702.sent	
11	Transmission reference old		M	An20	0		tcedi702.prno	
12	Data record end sign		М	An7	SA1_END		SA1_END	

Detailed description of Schedule, data record SA1 Overhead

Position	1	Field format	an3	Field status	M
Field name	Kind	of data record		(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA1'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA1'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA1'.

BAAN: None

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in)

Description:

This field identifies all connected data records of one schedule. The numbering, which has to be unambiguous by schedule, helps to control the chronological order of the schedules and thecomplete transmission. The field consists of a fix item with four characters, the current date (format: YYMMDD) and a serial number with four characters.

The special format is defined in the network parameters in the BAAN table tcedi020. When generating the message reference with the EDI subsystem, the created message reference needs to be specific, that means unique. While storing the message reference BAAN controls whether it is specific

Processing outgoing

EDI subsystem:

BAAN:

BAAN generates this number to identify a schedule, stores it in the BAAN table field tcedi701.bano and writes it into all data records of a schedule.

EDI subsystem: The EDI subsystem generates this number to identify a

schedule and writes it into all data records of a schedule.

BAAN: Mapping to BAAN table field tcedi702.bano.

Position 3 Field format an..17 Field status M
Field name Network address customer / supplier (Key field out/in)

Description: This field contains on the outgoing side the network address of

the supplier and on the incoming side the network address of

the customer.

Processing outgoing

EDI subsystem:

BAAN: The network address is stored in the BAAN table tcedi028

'Relations by network' under the corresponding business partner (supplier) and the corresponding network in the BAAN

table field tcedi028.neta. The contents of this field is mapped to the position of the transmission file.

Processing incoming

EDI subsystem:

BAAN: The network address determines the corresponding business

partner (customer) and the network in the table tcedi028 'Relations by network'. This identification is mapped to the

BAAN table field tcedi702.reno.

Position 4 Field format an..17 Field status M
Field name Our identification in the network

Description: This field contains on the outgoing side our identification

(customer) in the network.

Processing outgoing

EDI subsystem:

BAAN: The department or employee coded in the used network is

entered in the table tcedi020 'Networks'. The BAAN table

field TFtcedi028.neta is mapped to this position.

EDI subsystem: Transmission of the value from the message file.

BAAN: On the incoming side this field is ignored.

Position	5	Field format	an6	Field status	M
Field name		Message			

Description: This field contains the code for the identification of the

concerned message. The code for the message type 'Schedule'

is LAB-IO.

Processing outgoing

EDI subsystem:

BAAN: The internal message code tcedi001.code 'LAB-IO' of the

BAAN table tcedi001 'Supported EDI messages' is mapped

to this position.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'LAB-IO'.

BAAN: The message code in the table tcedi001 'Supported EDI

Messages' determines, which internal message in BAAN is connected to this schedule. In the BAAN table tcedi005 'EDI Messages' is determined for every message which session (Dll) is used in BAAN to process the schedule. The

message code is mapped to the BAAN table field

TFtcedi702.mess.

Position	6	Field format	an6	Field status	M
Field name		Organization			

Description:

This field contains the organization (Standard), which is used

for the EDI communication.

Processing outgoing

EDI subsystem:

BAAN:

The internal organisation code tcedi003.code 'BEMIS' from

the BAAN table tcedi003 'Organizations' is mapped to this

position.

EDI subsystem: This field is filled with the fixed value 'BEMIS'.

BAAN: Mapping to BAAN table field tcedi702.orga.

The corresponding organization must have been entered into

the BAAN table tcedi003.

Position 7 Field format an..35 Field status M
Field name Order type

Description: This field contains a code for the concerned order type.

Processing outgoing

EDI subsystem:

BAAN: In the BAAN table tcedi011 there must be an entry for this

order type in connection with the appropriate message and organization. The BAAN table field tcedi011.koor is mapped to this position. It is not filled at the moment.

Processing incoming

EDI subsystem: This position is not filled at the moment.

BAAN: Mapping to BAAN table field tcedi702.koor.

In the BAAN table tcedi200 there must be an entry for this order type in connection with the appropriate message and

organization.

Position 8 Field format an..20 Field status M
Field name Transmission Reference

Description: This field contains the reference code which the EDI

subsystem applied to this transmission.

Processing outgoing

EDI subsystem: Entry of the reference code for the transmission into the

transmission file.

BAAN: The position is filled with 0.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tcedi702.msno

P	osition	9	Field format	n8	Field status	M
Fi	ield name		Date of transmis	ssion		

Description:

This field contains on the outgoing side the current date, on which the schedule message was created. On the incoming side, this field contains the arrival date of the schedule at the EDI subsystem (format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of the current date to the position.

Processing incoming

EDI subsystem: Entry of the arrival date of the message at the EDI subsystem.

BAAN: Mapping to BAAN table field tcedi702.send

Position	10	Field format	n4	Field status	M	
Field name		Time of transi	nission			

Description:

This field contains on the outgoing side the time, when the schedule message was created. On the incoming side, the field contains the arrival time of the schedule at the EDI subsystem (format: HHMM).

Processing outgoing

EDI subsystem:

BAAN: Mapping of the current time to the position

Processing incoming

EDI subsystem: Entry of the arrival time of the message at the EDI subsystem.

BAAN: Mapping to BAAN table field tcedi702.send.

Position	11	Field format	an20	Field status	M
Field name		Transmission	reference	old	

Description: This field contains the reference number, which the EDI

subsystem applied to the previous transmission.

Processing outgoing

EDI subsystem: Entry of the reference code for the previous transmission into

transmission file.

BAAN: The position is filled with 0.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tcedi702.prno

Position	12	Field format	an7	Field status	M	
Field name		Data record ei	nd sign			

Description: This field indicates the end of the data record. It contains the

fixed value 'SA1_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA1_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA1_END'.

BAAN: None

SA2 Schedule Header - Lieferabruf Kopfdaten

Status: Mandatory

Frequency: Once by customer / supplier and item data

Description: This kind of data record is used to transmit item number-

specific data. The data record contains information about the previous schedule, the exact delivery address and information about schedule authorizations. All data records up to the next data record of the type SA2 refer to the same item number.

SCHE	EDULE INHOUSE FOR	MAT			Mapping from Application Table Fields (out)		Mapping to Application Fields (in)	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1	Kind of data record	O/I	М	an3	SA2		SA2	
2	Message reference	O/I	М	an14	tcedi701.bano		tcedi702.bano	
3	Supplier code (out)	0	М	an6	tdpsc002.suno			Conversion
	Network address customer (in)							(see below)
		I	М	an17			tdssc002.cuno	
4	Key field delivery address	O/I	M	an20	tdpsc001.plnt + tdpsc001.delp		tdssc002.cdel	Generation by EDI subsystem
								Conversion based on qualifier in pos. 6 and 7 (see below)
5	Customer's item number	O/I	М	an35	tdpsc002.item		tdssc002.item	Conversion based on qualifier in pos. 8 (see below)
6	Qualifier address code		М	an2	DP		DP	
7	Qualifier address type		М	an2	ZZ		ZZ	
8	Qualifier item number		М	an2	SA		SA	
9	Consignee/Plant number customer		М	an35	tdpsc001.plnt		tdssc002.plnt	Key for search of contract
10	Schedule number new		М	n9	tdpsc002.schn		tdssc002.scnn	an9
11	Schedule date new		М	n8	tdpsc002.isdt		tdssc002.isdt	
12	Schedule number		М	n9	tdpsc005.schn			
	old			an9			tdssc002.scno	
13	Schedule date old		М	n8	tdpsc005.isdt		tdssc002.scdo	
14	Customer's item number		M	an35	tdpsc002.item		tdssc002.cpno	Key for search of contract.
15	Supplier's item number		С	an35	tdpsc002.cpno		tdssc002.txta	
16	Suppier's customer number		М	an35	tccom020.ocus		tdssc002.txta	

SCHE	EDULE INHOUSE FORI	MAT			Mapping from Application Table Fields (out)		Mapping to Application Fields (in)	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
17	Order number		М	an17	tdpsc029.cono		tdssc002.cono	
18	Contract number		М	n6	tdpsc002.cont		tdssc002.txta	
19	Contract position number		М	n2	tdpsc002.pono		tdssc002.txta	
20	Final delivery point		М	an32	tdpsc001.delp		tdssc002.delp	
21	Department or employee coded		М	an4	tdpsc001.fupc		tdssc002.fupc	
22	Measure unit		М	an3	tdpsc001.cuqp		tdssc002.txta	Conversion (see below)
23	Weight		М	n10	tiitm001.wght		tdssc002.txta	
24	Receiving pattern		М	an2	tdpsc001.ship		tdssc002.ship	
25	Fabrication authorization period		С	n2	tdpsc001.nfab		tdssc002.txta	
26	Raw material authorization period		С	n2	tdpsc001.nraw		tdssc002.txta	
27	Authorization frequency		М	n1	tdpsc001.athi	Check of value range	tdssc051.athi	Check of value range
28	Item status code/use code		С	an1	tdpsc001.appc	Check of value range	tdssc002.appc	Check of value range
29	Additional destination of the customer's consignee (coded)		С	an14	tdpsc001.cwar		tdssc002.cdoc	
30	Last transaction date (recording date shipping note)		С	n8	tdpsc001.lded		tdssc002.dtbk	
31	Shipping note number last receipt		С	an9	tdpsc007.dino		tdssc002.ides	
32	Shipping note date last receipt		С	n8	tdpsc007.didt		tdssc002.ldat	
33	Shipping note quantity last receipt		С	n9	tdpsc001.ldeq		tdssc002.rcqt	
34	Schedule date type		М	an1	tdpsc001.deco	Check of value range	tdssc002.tdat	Check of value range

SCHE	DULE INHOUSE FOR			Mapping from Application Table Fields (out)		Mapping to Application Fields (in)		
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
35	Date of annual reset (cums)		М	n8	tdpsc001.rdat		tdssc002.rdat	
36	Actual cumulative quantity		М	n10	tdpsc002.recq		tdssc002.intc	
37	Additional supplier		С	an40	(" ")	Not used at the moment	tdssc002.txta	
38	Additional item number		С	an40	(" ")	Not used at the moment	tdssc002.txta	
39	Cum before annual reset		С	an40	(" ")	Not used at the moment	tdssc002.iedi(1)	
40.	Actual cumulative quantity received		С	n10	tdpsc001.cbar		tdssc002.iedi(2)	
41.	Backorder quantity		С	n10	tdpsc002.back		tdssc002.back	
42.	Over delivery		С	n10	tdpsc002.over		tdssc002.over	
43.	Line feed location		С	an14	tdpsc001.lnfd		tdssc002.txta	
-							tdssc002.lnfd	
44.	Item Desc iption		С	an30	tiitm 01.dsca		tdss 002.txta	
45.	Design R€ /ision Number		С	an20	(" ")		tdss 002.txta	
46.	Shipping i ote time last receit		С	n4			tdss 002.txta	
47.	Cumulated quantity required (MGO)		С	n12			tdssc002.iedi(4)	
48.	Date of cumulated quantity required (MGO)		С	n8			tdssc002.iedi(5)	
49.	Data record end sign		М	an7	SA2_END		SA2_END	

Detailed description of Schedule, data record SA2 Schedule header

Position	1	Field format	an3	Field status	M
Field name		Kind of data r	ecord	(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA2'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA2'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA2'.

BAAN:

Position	2	Field format	an14	Field status	M
Field name		Message refere	nce	(Key field out	/in)

Description: This field identifies all connected data records of one schedule.

The numbering of the message reference, which has to be unambiguous by schedule, helps to control the chronological order of the schedules and the complete transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA1.

Processing outgoing

EDI subsystem: Refer to data record SA1.

BAAN:

Position	3 out	Field format	an6	Field status	M
Field name		Supplier code		(Key field out)	

Description: This field contains the identification code of the supplier on the

customer side.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.suno to position.

Position	3 in	Field format	an17	Field status	M
Field name	Networ	k address custon	ier	(Key field in)	

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Transmission of the value from the message file.

BAAN: The network address determines in the table tcedi028

'Relations by network' the corresponding business partner and network. The business partner identification is mapped to the

BAAN table field tcedi702.reno.

Position	4	Field format	an20	Field status	M
Field name	Key	field delivery addr	(Key field out/in)		

Description: This field contains the key for the delivery address of the

customer. The field consists of the *Plant* Code and the Code used for the *Final delivery point*. This position contains at

maximum 20 characters.

Processing outgoing

EDI subsystem:

BAAN: BAAN generates this key on the basis of the data in

tdpsc001.plnt and tdpsc001.delp. The length of this position will not be fix. At first the BAAN System writes the data of tdpsc001.plnt to the position followed by a blank. After that the

data of tdpsc001.delp will be added.

Example for possible formats of this position:

	Position																		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
P	P	P		D	D	D	D	D	D										
P	P	P	P	P	P		D	D	D	D	D	D	D	D	D	D	D	D	



Blank

1.D. 'A'

unused Position

Result in the message:

...;"PPP DDDDDD";...

...;"PPPPPP DDDDDDDDDD";

P means code for plant D means code for delivery point

Mapping of the generated value to position.

Processing incoming

EDI subsystem: The EDI subsystem generates this key on the basis of the data

in Plant number Customer and Final delivery point.

The format of this position should be the same as above.

BAAN: The conversion tables for the address codes can be found in the

BAAN table tcedi310 under the business partner and the *Organization* from data record SA1 and the *Address code-ID* from data record SA2. The BAAN internal address code of the generated *Key field delivery address* is determined in this

BAAN table and mapped to the BAAN table field

TFtdssc002.cdel.

Position 5 Field format an..35 Field status M
Field name Customer's item number (Key field out/in)

Description: This field contains the identification which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN field TFtdpsc002.item to position

Processing incoming

EDI subsystem:

BAAN: The conversion tables for the item numbers can be found in the

BAAN table tcedi306 under the business partner and the *Organization* from data record SA1 and the *Item group-ID* from data record SA2. The BAAN internal item number of the transmitted *Customer's item number* is determined in this

BAAN table and mapped to the BAAN table field

TFtdssc002.item.

Position	6	Field format	an2	Field status	M
Field name		Qualifier addre	ess code		

Description: This field contains the qualifier address code which is used to

determine the delivery address from the value in position 4. This position must be filled with the fixed value 'DP'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'DP'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'DP'.

BAAN: The qualifier must have been entered in the BAAN table

TBtcedi218 (Address code IDs). It is taken into account when the BAAN internal delivery address code is

determined from the value in position 4.

Position	7	Field format	an2	Field status	M	
Field name		Qualifier addr	ess type			

Description: This field contains the qualifier address type which is used to

determine the delivery address from the value in position 4. This position must be filled with the fixed value 'ZZ'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'ZZ'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'ZZ'.

BAAN: The qualifier must have been entered in the BAAN table

TBtcedi224 (Address types). It is taken into account when the BAAN internal delivery address code is determined

from the value in position 4.

Position	8	Field format	an2	Field status	M
Field name		Qualifier item	number		

Description:

This field contains the qualifier item number which is used to determine the item number from the Customer's item number in position 5. This position must be filled with the constant value 'SA' ('SA' = supplier's item number).

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA'.

BAAN: The qualifier must have been entered in the BAAN table

> TBtcedi232 (Item number IDs). It is taken into account when the BAAN internal item number is determined from the

customer's item number in position 5.

Position	9	Field format	an.35	Field status	M		
Field name Plant number customer							

Description:

This field contains the code of the customer plant to which the

goods have to be delivered.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN field TFtdpsc001.plnt to position.

Processing incoming

EDI subsystem: The EDI subsystem uses this field to generate the Key field

delivery address.

Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.plnt

Position	10	Field format	an9	Field status	M
Field name		Schedule numl	ber new		

Description: The customer applies a new number to each schedule, to be

able to identify them. This number is entered in this field.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.scnn to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.scnn.

Position	11	Field format	n8	Field status	M
Field name		Schedule date n	iew		

Description: This field contains the date when the schedule was created by

the customer (format: YYYYMMDD).

Processing outgoing

BAAN:

EDI subsystem: Mapping of BAAN table field tdpsc002.isdt to position.

Processing incoming

BAAN: Transmission of the value from the transmission file.

EDI subsystem: Mapping to BAAN table field tdssc002.isdt

Position 12 Field format an..9 Field status M
Field name Schedule number old

Description:

This field contains the number of the previous schedule for this

item number.

The supplier can check the completeness of the schedule data by item number, because the customer transmits the old and the new schedule number.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc005.scnn to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.scno

Position 13 Field format n..8 Field status M
Field name Schedule date old

Description:

This field contains the date when the previous schedule was generated by the customer (format: YYYYMMDD).

Processing outgoing

BAAN:

EDI subsystem: Mapping of BAAN table field tdpsc005.isdt to position.

Processing incoming

BAAN: Transmission of the value from the transmission file.

EDI subsystem: Mapping to BAAN table field tdssc002.scdo

Position	14	Field format	an35	Field status	M
Field name		Customer's ite	em numbe	r	

Description: This field contains the identification which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.item to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.cpno

Position 15 Field format an..35 Field status C
Field name Supplier's item number

Description: This field contains the identification which the supplier applied

to the required item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.cpno to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 16 Field format an..35 Field status M
Field name Supplier's customer number

Description: This field contains the identification which the supplier applied

to the customer.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tccom020.ocus to position.

EDI subsystem:

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	17	Field format	an17	Field status	C
Field name		Customer ord	er numbe	r	

Description: This field contains the identification which the customer

applies to an oder or to a contract.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.cono to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.cono

Position	18	Field format	an6	Field status	M	
Field name		Contract num	ber			

Description: This field contains the unambiguous identification of the basic

delivery contract on the customer side.

Processing outgoing

EDI subsystem: None

BAAN: Mapping of BAAN table field tdpsc002.cont to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	19	Field format	n2	Field status	M
Field name		Contract posit	ion num	ber	

Description: The field contains the unambiguous position number for the

contract.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.pono to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	20	Field format	an32	Field status	M
Field name		Final delivery p	oint		

Description: This field contains the customer key for the final delivery point

at the plant of the customer, to which the goods are to be

delivered.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.delp to position.

Processing incoming

EDI subsystem: The EDI subsystem uses this field to generate the key field

delivery address.

Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.delp.

Position	21	Field format	an4	Field status	M
Field name		Department or	employe	e coded	

Description: This field contains the follow up code of the customer from the

basic delivery contract.

Processing outgoing

EDI subsystem: None

BAAN: Mapping of BAAN table field tdpsc001.fucp to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping aauf BAAN-Feld tdssc002.fupc

Position	22	Field format	an3	Field status	M
Field name		Measure unit			

Description:

This field contains the encoded measure of the shipped

quantity. The coding was carried out on the basis of ODETTE-

Standard ODDC 25:

Millimeter MMT Centimeter **CMT** Meter MTR **KMT** Kilometer Square millimeterMMK Square centimeterCMK Square meter MTK Cubic millimeter MMO Cubic centimeter CMO Cubic meter MTQ Liter **DMQ** Gram **GRM** Kilogram **KGM** Metric ton TON Piece **PCE**

If you want to transmit additional units of measurement, you need to enter them in the session tcedi2130m000 'Maintain units' for the company **BEM**.

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.cuqp to position.

Used code and conversion table: TBtcedi442

Processing incoming

EDI subsystem: The EDI subsystem converts the transmitted values into the

above mentioned values.

BAAN: Mapping to BAAN table field tdssc002.txta. Used code and

conversion table: TBtcedi304

Position 23 Field format n..9 Field status C
Field name Weight

Description: This field contains the weight of the item in kilogram by above

mentioned unit of measurement.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tiitm001.wght to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position	24	Field forma	t an2	Field status	M	
Field name		Receiving p	oattern			
D : .:	mi ·	C 11	1 C 4	,		C

Description:

This field contains the code for the receiving pattern type of the basic delivery contract. When a schedule has to be generated according to VDA-Standard, the definition of the receiving pattern has to be entered into the table temes074 (Maintain Receiving Pattern Description) as follows:

L = according to schedule date (Gemäß Abrufdatum)

T = on a daily basis (täglich)

W = on a weekly basis (wöchentlich) M = on a monthly basis (monatlich)

or table of the customer (Tabelle der Kunden)

EDI subsystem:

BAAN: Mapping BAAN-Feld tdpsc001.ship to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdpsc002.ship.

Position 25 Field format n..2 Field status C
Field name Fabrication authorization period

Description: This field contains the number of months to determine the last

date of the fabrication authorization period starting with the

arrival date of the schedule.

Processing outgoing

EDI subsystem:

BAAN: Mapping BAAN-Feld tdpsc001.nfab to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 26 Field format n..2 Field status C
Field name Raw material authorization period

Description: This field contains the number of months to determine the last

date of the raw material authorization period starting with the

arrival date of the schedule.

Processing outgoing

EDI subsystem:

BAAN: Mapping BAAN-Feld tdpsc001.nraw to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-24

Position	27	Field format	n1	Field status	M
Field name		Authorization	ı frequer	псу	
Description:	in which			rmation about the ion are transmitted	
	٠.	2 3			

BAAN: Mapping of BAAN table field tdpsc001.athi to position.

EDI subsystem:

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc051.athi.

Position	28	Field format	an1	Field status	С						
Field name		Item status code/use code									
Description:	the re	field contains the equired item. The value have to be used:		2 2							
	No in	formation (Keine	Angaben)	Blan	k						
	Series	s (Serie)		S							
	Subst	itute (Ersatz allge	mein)	E							
	Series	s and substitute (So	erie und E	Ersatz) U							
	Trial	(Versuch)		V							
	Pilot	(Pilot)		P							
	Addit	ional requirement	(Zusatzbe	edarf) Z							
		sample (<i>Erstmuste</i>	M								
		le (<i>Muster</i>)	Y								
	Other	(Sonstige)	X								

Processing outgoing

BAAN: Mapping of BAAN table field tdpsc001.appc to position.

EDI subsystem: Using the ODETTE-Standard you might need to convert the

values.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file. Using the

ODETTE-Standard you might need to convert the values.

BAAN: Mapping to BAAN table field tdssc002.appc.

Position 29 Field format an..14 Field status C
Field name Additional destination of the customer's consignee (coded)

Description: This field contains the storage location of the customer as

additional information for the final delivery point.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.cwar to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.cdoc

Position 30 Field format n..8 Field status C
Field name Last transaction date

Description: The customer has booked all deliveries up to this date and

taken them into account in his disposition (format:

YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.lded to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.dtbk

Position	31	Field format	an9	Field status	C
Field name		Shipping note	number l	ast receipt	

Description: This field contains the shipping note number of the last at the

customer's plant received and boooked delivery of this item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.dino to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.ides

Position	32	Field format	n8	Field status	C
Field name		Shipping note	date last	receipt	

Description: This field contains the shipping note date of the last at the

customer's plant received and booked delivery of this item

(format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.didt to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.ldat

Position	33	Field format	n9	Field status	C
Field name		Shipping note	quantity	last receipt	

Description: This field contains the shipping note quantity of the last at the

customer's plant received and booked delivery of this item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.ldeg to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.rcqt

Position	34	Field for	rmat ai	1	Field status	M	
Field name		Schedul	e date type				
Description:		This field contains the identification of the <i>Schedule date type</i> in the schedule data (data record SA4). Allowed values:					
	1 =	delivery			required quantity customer's plant		
	2 =	pick-up			required quantity up at the supplier		

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.deco to position.

Used code and conversion table: TBtcedi484

Processing incoming

EDI subsystem: The EDI subsystem sets the value on the basis of the data in

the transmission file. If no value is transmitted, the system by

default sets the value '1'.

BAAN: Mapping to BAAN table field tdssc002.tdat. Used code and

conversion table: TBtcedi485.

Position 35 Field format n..8 Field status M
Field name Date of annual reset (cums)

Description: This field contains the date when the cumulative of the item

was set to zero the last time (format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.rdat to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.rdat

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-28

Position	36	Field format	n10	Field status	M
Field name		Actual cumula	itive quar	ntity	

Description:

This field indicates the actual cumulative quantity for this item, which contains all booked deliveries from the last *date of annual reset (cums)* up to the day of the current schedule calculation.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.recq to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.intc

Position 37 Field format an..40 Field status C
Field name Additional supplier

Description: This field contains the identification which the customer

applied to the additional supplier.

Processing outgoing

EDI subsystem:

BAAN: This position will not be filled.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 38 Field format an..40 Field status C
Field name Additional item number

Description: This field contains an additional item number which the

customer applied to the item.

Processing outgoing

EDI subsystem:

BAAN: This position is not used.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 39 Field format an..40 Field status C
Field name Cum before annual reset

Description: This field contains the end date for the time fence of this item

(format: YYYYMMDD)

Processing outgoing

EDI subsystem:

BAAN: This field is not used at the moment.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.iedi(1)

Position 40 Field format n..10 Field status C
Field name Actual cumulative quantity received

Description: This field contains the actual cumulative quantity for this item

prior to the last reset to zero.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.cbar to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc029.iedi(2)

Position	41	Field format	n10	Field status	C	
Field name		Backorder qua	antity			

Description: This field contains the delivery instruction quantity of the

demand from the backorder, which is transmitted with

this schedule.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdssc002.back to position.

Processing incoming

EDI subsystem: If the transmission file contains a demand position with

> backorder flag (VDA4905 schedule date = 333333 in segment 513/514, ODETTE DELINS schedule quantity code = 3 in field DEL.7803), the EDI subsystem takes over the corresponding quantity of this position (refer to additional

description of SA4).

BAAN: Mapping to BAAN table field tdssc002.back

Position	42	Field format	n10	Field status	C
Field name		Over delivery			

Description: This field contains the over delivered quantity to be transmitted

with this schedule.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdssc002.over to position.

Processing incoming

EDI subsystem: Only ODETTE DELINS:

If the transmission file contains a demand position with over delivery flag (field DST.6806), the EDI subsystem takes over

the quantity of this position.

For VDA4905, this field has to be filled with a 0.

BAAN: Mapping to BAAN table field tdssc002.over Position 43 Field format an..14 Field status C
Field name Line feed location

Description: This field contains the line feed location for this item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.lnfd to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta and tdssc002.lnfd.

Position 44 Field format an..30 Field status C
Field name Item Description

Description: This field contains the description of the item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tiitm001.dsca to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position 45 Field format an..17 Field status C
Field name Design Revision Number

Description: This field contains the design revision number of the item.

Processing outgoing

EDI subsystem:

BAAN: None Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-32

Position 46 Field format n..6 Field status C
Field name Shipping note time last receipt

Description: This field contains the description of the item.

Processing outgoing

EDI subsystem:

BAAN: None.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position 47 Field format n..12 Field status C
Field name Cumulated quantity required (MGO)

Description: This field contains the cumulated required quantity send by

the customer.

Processing outgoing

EDI subsystem:

BAAN: None

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.iedi(4)

Position 48 Field format n..8 Field status C
Field name Date of Cumulated quantity required (MGO)

Description: This field contains the date related to the cumulated required

quantity send by the customer (format: YYYYMMDD)

Processing outgoing

EDI subsystem:

BAAN: None Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.iedi(5)

Position 49 Field format an7 Field status M
Field name Data record end sign

Description: This field indicates the end of the data record. It contains the

fixed value 'SA2_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA2_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA2_END'.

BAAN: None

SA3 Schedule Text

Status: Conditional

Frequency: Once by item number

Description: This data record supports the transmission of schedule

instructions for the supplier. These instructions are applied to the appropriate item, which is indicated in the previous data

record SA2.

SCHE	EDUEL (LAB) INHOUSE FOR	RMAT			Mapping from Application Table Fields		Mapping to Application Fields	
Pos	FIELD DESCRIPTION	Ke y	ST	FM	Table Field	Action	Table Field	Action
1	Kind of data record	O/I	М	an3	SA3		SA3	
2	Message reference	O/I	М	an14	tcedi701.bano		tcedi702.bano	
3	Supplier number (out)	0	М	an6	tdpsc001.suno			
	Network address customer (in)	I	М	an17			tdssc002.cuno	
4	Key field delivery address	O/I	М	an20	tdpsc001.plnt + tdpsc001.delp		tdssc002.cdel	
5	Customer's item number		М	an35	tdpsc002.item		tdssc002.item	
6	Free text 1		М	an70	tdpsc002.txta		tdssc002.txta	
7	Free text 2		С	an70	tdpsc002.txta		tdssc002.txta	
8	Free text 3		С	an70	tdpsc002.txta		tdssc002.txta	
9	Data record end sign		М	an7	SA3_END		SA3_END	

Detailed description of Schedule, data record SA3 Schedule text

Position	1	Field format	an3	Field status	M
Field name	Kind	of data record		(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA3'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA3'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA3'.

BAAN: None

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in)

Description: This field identifies all connected data records of one schedule.

The numbering of the message reference, which has to be unambiguous by schedule, helps to control the chronological order of the schedules and the complete transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	3 out	Field format	an6	Field status	M
Field name	Supplie	er Number		(Key field out/in	1)

Description: This field contains the identification which the customer

applied to the supplier.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Position	3 in	Field format	an17	Field status	M
Field name	Netzwe	rkadresse Kunde		(Key field out/in))

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	4	Field format	an20	Field status	M
Field name	Key fie	ld delivery addre	ss	(Key field out/in))

Description: This field contains the key for the delivery address of the

customer.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	5	Field format	an35	Field status	M
Field name		Customer's ite	em numbe	r	

Description: This field contains the identification, which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	6	Field format	an70	Field status	M
Field name		Free text 1			

Description: This field contains a free text with a maximum of 40

characters.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.txta to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position	7	Field format	an70	Field status	С
Field name		Free text 2			

Description: This field contains a free text with a maximum of 40

characters.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.txta to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 8 Field format an..70 Field status C
Field name Free text 3

Description: This field contains a free text with a maximum of 40

characters.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc002.txta to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 9 Field format an7 Field status M
Field name Data record end sign

Description: This field indicates the end of the data record. It contains the

fixed value 'SA3_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA3_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA3_END'.

BAAN: None

SA4 Scheduling Lines

Status: Mandatory

Frequency: Repeatable by item number

Description: This kind of data record supports the transfer of the required

item quantity, which is indicated in the previous data record SA2. The customer determines the quantities which are

required at certain dates.

SCHE	DULE INHOUSE FOR	MAT			Mapping from Application Tab	le Fields	Mapping to Application Fields	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1.	Kind of data record	O/I	М	an3	SA3		SA3	
2.	Message reference	O/I	М	an14	tcedi701.bano		tcedi702.bano	
3.	Supplier number (out)	0	М	an6	tdpsc001.suno			
	Network address customer (in)	I	М	an17			dssc002.cuno	
4.	Key field delivery	O/I	M	an20	tdpsc001.plnt +		tdssc002.cdel	
	address				tdpsc001.delp			
5.	Customer's item number		М	an35	tdpsc002.item		tdssc002.item	
6.	Year		М	n4	tdpsc003.year		tdssc003.year	
7.	Week		М	n2	tdpsc003.week		tdssc003.week	
8.	Entry date		С	n8	tdpsc003.dten	not used at the moment, here (;;)	tdssc003.dten	
9.	Requirement type		M	an1	tdpsc003.reqt	Check of value range	tdssc003.reqt	Check of value range
10.	Requirement frequency		М	an1	tdpsc003.reqf	Check of value range	tdssc003.reqf	Check of value range
11.	Schedule date		М	n8	tdpsc003.dtwk		tdssc003.dtwk	
12.	Control field		М	an9	0 (;"0";)		tdssc003.dqty	
13.	Schedule eference		М	n5 an35	tdps/ 003.dref	For future use	tdss :003.dref	For future use
14.	Schedule quantity		М	n9	tdpsc003.dqty		tdssc003.totq/d qty	
15.	Total quantity outstanding		С	n9	tdpsc003.qtos			
16.	RAN - / D N Number		С	an12	emp / here (;;.)		tdss: 003.ican	
17.	Data record end sign		M	an7	SA4_END		SA4_END	

Detailed description of Schedule, data record SA4 Scheduling lines

Position	1	Field format	an3	Field status	M
Field name	Kind o	f data record		(Key field out/i	n)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA4'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA4'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA4'.

BAAN: None

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in)

Description: This field identifies all connected data records of one schedule.

The numbering of the message reference, which has to be unambiguous by schedule, helps to control the chronological order of the schedules and the complete transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	3 out	Field format	an6	Field status	M
Field name	Suppli	er number		(Key field out	/in)

Description: This field contains the identification which the customer

applied to the supplier.

Processing outgoing

EDI subsystem:

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-42

BAAN: Refer to data record SA2.

Position 3 in Field format an..17 Field status M
Field name Network address customer (Key field out/in)

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	4	Field format	an8	Field status	M
Field name	Key o	delivery field		(Key field out	/in)

Description: This field contains the key for the delivery address of the

customer.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	5	Field format	an35	Field status	M
Field name		Customer's ite	em numbe	r	

Description: This field contains the identification which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	6	Field format	n4	Field status	M	
Field name		Year				

Description:

This field contains the requirement year of the schedule

(format: YYYY).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.year to position.

Processing incoming

EDI subsystem: The EDI subsystem fills this field on the basis of the delivery

date for this schedule position.

Special procedure in case of backorder and immediate requirement:

In this case you need to enter the year ${\bf 0}$ into this field:

BAAN: Mapping to BAAN table field tdssc003.year

Position	7	Field format	n2	Field status	M
Field name		Week			

Description:

This field contains the calendar week.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.week to position.

Processing incoming

EDI subsystem: The EDI subsystem fills this field on the basis of the delivery

date for this schedule position.

Special procedure in case of backorder and immediate requirement:

In case of backorder you need to enter the calendar week 1.

In case of immediate requirement you need to enter the

calendar week 2.

Special procedure in case of zero requirement:

In this case you need to enter the current calendar week.

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-44

BAAN: Mapping to BAAN table field tdssc003.week

Position	8	Field format	n8	Field status	M
Field name		Entry date			

Description:

This field contains the date of the entry of this schedule

position into BAAN (format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.dten to position.

Processing incoming

EDI subsystem: The EDI subsystem enters the current date into this field.

BAAN: Mapping to BAAN table field tdssc003.dten

Position	9	Field format	an1	Field status	M
Field name		Requirement ty	pe		

Description:

This field contains the key for the requirement type of this

schedule position. Allowed values:

= immediate 2 = released 3 planned

forecast

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.reqt to position.

Used code and conversion table: TBtcedi480.

Processing incoming

EDI subsystem: The EDI subsystem sets the key on the basis of the

information in the transmission file.

Special procedure in case of backorder and immediate requirement:

In this case you need to enter the requirement type 1.

Special procedure in case of zero requirement:

In this case you need to enter the requirement type 2.

Allocation of requirement type on basis of VDA4905/1:

See above for zero requirement, backorder and immediate requirement.

All schedule positions up to the position with the schedule date 555555 receive requirement type **2** (released)

All schedule positions after the position with the schedule date 555555 receive the requirement type 2 (released) as well.

BAAN: Mapping to BAAN table field tdssc003.regt. Used code and

conversion table: TBtcedi481.

Position Field format Field status M Field name **Requirement frequency**

Description: This field contains the key for the requirement frequency of

this schedule position. The frequency indicates, if the requirement is on a daily, weekly or monthly basis. Allowed values:

1 = on a daily basis 2 = on a weekly basis = on a monthly basis

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.reqf to position.

Used code and conversion table: TBtcedi482

Processing incoming

EDI subsystem: The EDI subsystem sets the key on the basis of the

information in the transmission file.

Special procedure in case of backorder and immediate requirement:

In this case you need to enter the requirement type 2.

Special procedure in case of zero requirement:

In this case you need to enter the requirement type 2.

BAAN: Mapping to BAAN table field tdssc003.reqf. Used code and

conversion table: TBtcedi483

Position	11	Field format	n8	Field status	M
Field name		Schedule da	te		
Description:	sched		eeds to be i	late for the requirenterpreted on the	
	Requ	irement type 1:	Schedule o	date = day of deli	very
	Other	r requirement typ	e and		
	deliv	ery frequency 1:	Schedule d	late = day of deli	very
	deliv	ery frequency 2:	Schedule d	late = monday of	delivery
				week	
	deliv	ery frequency 3:	Schedule d	late = 1 st monday month	of delivery

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.dtwk to position.

Processing incoming

EDI subsystem: The EDI subsystem generates the corresponding date on the

basis of the above mentioned conditions.

BAAN: Mapping to BAAN table field tdssc003.dtwk

Position	12	Field format	an9	Field status	M
Field name		Regulation fie	ld		

Description: This field supports the internal regulation of the BAAN EDI-

Converter. The value '0' needs to be entered into this field.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the value '0' (...;"0";...).

Processing incoming

EDI subsystem: The EDI subsystem will enter the value '0' into this field.

BAAN: The value regulates the quantity calculation in the system.

Position 13 Field format n..6 / an..35 Field status C
Field name Schedule reference

Description: This field is used in further applications.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.dref to position.

Processing incoming

EDI subsystem:

BAAN: Mapping to BAAN table field tdssc003.dref.

Position	14	Field format	n9	Field status	M	
Field name		Schedule quar	itity			

Description: This field contains the quantity of this schedule position.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.dqty to position.

Processing incoming

EDI subsystem: The EDI subsystem transfers the quantity of this schedule

position into this field.

Special procedure in case of backorder and over delivery: In this case the quantity needs to be entered additionaly in kind

of data record 2.

Special procedure in case of zero requirement:

In this case the quantity **0** needs to be entered.

BAAN: Internal the value is mapped to the BAAN table field

TFtdssc003.dqty and afterwards tdssc003.totq calculated.

Position	15	Field format	n9	Field status	C
Field name		Total quantity	outstand	ding	

Description: This field contains the outstanding schedule requirement in this

time period (by week or month), to which this position is

applied.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc003.qtos to position.

Processing incoming

EDI subsystem:

BAAN: On the incoming side this position is ignored.

Position	16	Field format	an12	Field status	C
Field name		RAN - / DON Number			

Description: This field contains the RAN - / DON Number..

Processing outgoing

EDI subsystem: None.

BAAN: None; empty Position (...;;...)

Processing incoming

EDI subsystem: The EDI subsystem transfers the RAN - / DON - Number

to this field.

BAAN: Mapping to BAAN table field tdssc003.ican

Position	17	Field format	an7	Field status	M	
Field name		Data record er	nd sign			

Description: This field indicates the end of the data record. It contains the

fixed value 'SA4_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA4_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA4_END'.

BAAN: None

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-50

Description of the requirement types for schedules in BEMIS (outgoing) (Proposal)

Requirement type	Presentation in BEMIS SA4	Conversion in VDA 4905, SA513
Zero requirement	No SA4 in message available	Schedule date = 222222
Backorder	Year=0	If SA2_Backorder>0
	Week=1	Schedule date=333333
	Requirement type=1 (immediate)	Schedule quantity= SA2_Backorder
	Requirement frequency=2 (weekly)	
	Schedule date = Monday of current week	
	Schedule quantity=QTY (QTY is the total of backorder plus immediate requirement)	
	SA2_Backorder=Quantity_Backorder	
Immediate	Year=0	If schedule quantity >
requirement	Week=1	SA2_Backorder:
	Requirement type=1 (immediate) Requirement frequency=2 (weekly) Schedule date = Monday of current week	Schedule date=444444
		Schedule quantity (Abruf-Menge) = Schedule quantity-
		SA2_Backorder
	Schedule quantity=QTY (QTY is the total of backorder plus immediate requirement)	
Daily	Year=YYYY	Schedule date (Abruf-Datum) = date
requirement	Week=WW	Schedule quantity (Abruf-Menge) =
	Requirement type=2 (released)	Schedule quantity
	Requirement frequency=1 (daily)	
	Schedule date = YYYYMMDD (delivery date)	
	Schedule quantity=QTY	
Change of requirement	First time requirement frequency 2 or 3	Schedule date (Abruf-Datum) = 555555
frequency		Schedule quantity (Abruf-Menge) = 0

Requirement type	Presentation in BEMIS SA4	Conversion in VDA 4905, SA513
Weekly	Year=YYYY	Schedule date (Abruf-Datum) =
requirement	Week=WW	YY00WW
	Requirement type=2, 3 or 4 possible	Schedule quantity (Abruf-Menge) = Schedule quantity
	Requirement frequency=2	Concade quantity
	Schedule date = YYYYMMDD (first day of week)	
	Schedule quantity=QTY	
Monthly	Year=YYYY	Schedule date (Abruf-Datum) =
requirement	Week=WW	YYMM00
	Requirement type=2, 3 or 4	Schedule quantity (Abruf-Menge) = Schedule quantity
	Requirement frequency=3 (monthly)	Schedule quantity
	Schedule date = YYYYMMDD (first monday of month)	
	Schedule quantity=QTY	
Last devision	Change of group from SA4 to other SA	Schedule date (Abruf-Datum) = 000000
Over delivery	SA2_Over=Overdelivery_Quantity	no equivalant

Description of requirement types for schedules in BEMIS (outgoing) as on January 19, 1998 (proposed ODETTE requirement types) (Proposal)

Requirement type	Presentation in BEMIS SA4	Conversion in ODETTE
Zero requirement	No SA4 in message available	DEL_2803=0
		DEL_6060=0
		DEL_7803=6
		DEL_6811=1
Backorder	Year=0	DEL_2803=0
	Week=1	DEL_6060=SA2_Backorder
	Requirement type=1 (immediate)	DEL_7803=3
	Requirement frequency=2 (weekly)	DEL_6811=1
	Schedule date = Monday of current week	DST_6806= - SA2_Backorder
	Schedule quantity=QTY (QTY is the total of backorder plus immediate requirement)	
	SA2_Backorder=Quantity_Backorder	

Requirement type	Presentation in BEMIS SA4	Conversion in ODETTE
Immediate	Year=0	If schedule quantity >
requirement	Week=1	SA2_Backorder:
	Requirement type=1 (immediate)	DEL_2803=0
	Requirement frequency=2 (weekly)	DEL_6060=Schedule quantity- SA2 Backorder
	Schedule date = monday of current week	DEL_7803=4
	Schedule quantity=QTY (QTY is the total of backorder plus immediate requirement)	DEL_6811=1
Daily requirement	Year=YYYY	DEL_2803=From date
delivery authorization	Week=WW	DEL_2805=To date
	Requirement type=2 (released)	DEL_6060=Schedule quantity
	Requirement frequency=1 (daily)	DEL_7803=
	Schedule date = YYYYMMDD	DEL_6811=1 (delivery release)
	Schedule quantity=QTY	
Forecast daily	Year=YYYY	DEL_2803=From date
requirement raw material	Week=WW	DEL_2805=To date
authorizations	Requirement type=3 (planned)	DEL_6060=Schedule quantity
	Requirement frequency=1 (daily)	DEL_7803=
	Schedule date = YYYYMMDD	DEL_6811=3
	Schedule quantity=QTY	
Forecast daily	Year=YYYY	DEL_2803=From date
requirement	Week=WW	DEL_2805=To date
	Requirement type=4 (forecast)	DEL_6060=Schedule quantity
	Requirement frequency=1 (daily)	DEL_7803=
	Schedule date = YYYYMMDD	DEL_6811=4 (Forecast)
	Schedule quantity=QTY	
Weekly requirement	Year=YYYY	DEL_2803
delivery authorization	Week=WW	DEL_2805
	Requirement type=2 (released)	or as date
	Requirement frequency=2 (weekly)	DEL_2836=YYWWJJWW
	Schedule date = YYYYMMDD (first	DEL_6060=Schedule quantity
	date of week)	DEL_7803=
	Schedule quantity=QTY	(From week = to week)
		DEL_6811=1

Requirement type	Presentation in BEMIS SA4	Conversion in ODETTE
Forecast weekly	Year=YYYY	DEL_2803
requirement raw material authorization	Week=WW	DEL_2805
	Requirement type=3 (planned)	or as date
	Requirement frequency=2 (weekly)	DEL_2836=YYWWJJWW
	Schedule date = YYYYMMDD (first	DEL_6060=Schedule quantity
	date of week)	DEL_7803=
	Schedule quantity=QTY	(From week = to week)
		DEL_6811=3
Forecast weekly	Year=YYYY	DEL_2803
requirement	Week=WW	DEL_2805
	Requirement type=4 (forecast)	or as date
	Requirement frequency=2 (weekly)	DEL_2836=YYWWJJWW
	Schedule date = YYYYMMDD (first	DEL_6060=Schedule quantity
	date of week) Schedule quantity=QTY	DEL_7803=
		(From week = to week)
		DEL_6811=4
Monthly requirement	Year=YYYY	DEL_2803
delivery authorization	Week=WW	DEL_2805
	Requirement type= 1 (released)	or as date
	Requirement frequency=3 (monthly)	DEL_2836=YYWWJJWW
	Schedule date = YYYYMMDD (first monday in month)	DEL_6060=Schedule quantity
		DEL_7803=
	Schedule quantity=QTY	(From week = Week_Start of month,
		To week = Week_End of month)
		DEL_6811=1
Forecast monthly	Year=YYYY	DEL_2803
requirement raw material authorization	Week=WW	DEL_2805
	Requirement type= 3 (planned)	or as date
	Requirement frequency=3 (monthly)	DEL_2836=YYWWJJWW
	Schedule date = YYYYMMDD (first	DEL_6060=Schedule quantity
	monday in month)	DEL_7803=
	Schedule quantity=QTY	(From week = to week)
		DEL_6811=3

Presentation in BEMIS SA4	Conversion in ODETTE
Year=YYYY	DEL_2803
Week=WW	DEL_2805
Requirement type= 4 (forecast)	or as date
Requirement frequency=3 (monthly)	DEL_2836=YYWWJJWW
Schedule date = YYYYMMDD (first monday in month) Schedule quantity=QTY	DEL_6060=Schedule quantity
	DEL_7803=
	(From week = to week)
	DEL_6811=4
SA2_Over=Overdelivery_Quantity	DST_6806=SA2_Over
	Year=YYYY Week=WW Requirement type= 4 (forecast) Requirement frequency=3 (monthly) Schedule date = YYYYMMDD (first monday in month) Schedule quantity=QTY

Description of requirement types for schedules in BEMIS (incoming) (Proposal)

Requirement type	Presentation in VDA 4905	Conversion in BEMIS SA4
Zero requirement	Schedule date=222222	Year=current year
	Schedule quantity=0	Week= current week
		Requirement type=2 (released)
		Requirement frequency=2 (weekly)
		Schedule date = current date
		Schedule quantity=0
Backorder	Schedule date=333333	Year=0
	Schedule quantity= QTY	Week=1
	(backorder)	Requirement type=1 (immediate)
		Requirement frequency=2 (weekly)
		Schedule date = current date
		Schedule quantity=QTY (backorder)
		SA2_Backorder=QTY (backorder)
Immediate requirement	Schedule date=444444	Year=0
	Schedule quantity=QTY (immediate requirement)	Week=2
		Requirement type=1 (immediate)
		Requirement frequency=2 (weekly)
		Schedule date = current date
		Schedule quantity=QTY (immediate requirement)
Daily requirement	Schedule date=YYMMDD	Year=YYYY
	Schedule quantity=QTY	Week=WW
		Requirement type=2 (released)
		Requirement frequency=1 (daily)
		Schedule date = YYYYMMDD
		Schedule quantity=QTY
Change of	Schedule date=555555	no equivalent
requirement frequencies	Schedule quantity=0	

Requirement type	Presentation in VDA 4905	Conversion in BEMIS SA4
Weekly requirement	Schedule date=YY00WW	Year=YYYY
	Schedule quantity=QTY	Week=WW
		Requirement type=3 (planned)
		Requirement frequency=2 (weekly)
		Schedule date = first date of week, that means monday of week)
		Schedule quantity=QTY
Weekly requirement	Schedule date=YYWWWW	For every week in range from to:
from - to	Schedule quantity=QTY	Year=YYYY
		Week=WW (appropriate week in period)
		Requirement type=3 (planned)
		Requirement frequency=2 (weekly)
		Schedule date = first monday in week
		Schedule quantity=Schedule_Quantity/number of weeks
		If remainder an integer, value is added to weekly quantity of first period.
Monthly requirement	Schedule date=YYMM00	Year=YYYY
	Schedule quantity=QTY	Week=WW (week of first monday in month)
		Requirement type=3 (planned)
		Requirement frequency=3 (monthly)
		Schedule date = first monday in month
		Schedule quantity = Schedule quantity (Abruf-Menge)
Last devision	Schedule date=000000	no SA4
Over delivery	no equivalent	SA2_Overdelivery=DST_6806
Remainder of	Schedule date=999999	Year=YYYY
forecast quantity		Week=WW
		Requirement type=4 (forecast)
		Requirement frequency=3 (monthly)
		Schedule date = first monday in month of subsequent month regarding the last schedule date
		Schedule quantity=Schedule quantity (Abruf-Menge)

Description of the GM `s requirement types for schedules in BEMIS (incoming) (Proposal 8.4.1998)

Requirement type	Presentation in VDA 4905	Presentation in GM's interpretation of the VDA 4905	Conversion in BEMIS SA4
Zero	Schedule	Schedule date=222222	Year=current year
requirement	date=222222	Schedule quantity=0	Week= current week
	Schedule quantity=0	first Schedule date	Requirement type=2 (released)
	quantity=0	first Schedule Quantity	Requirement frequency=2
		(this means that these	(weekly)
		information above are the first	Schedule date = current date
		date and quantity of the schedule in 513)	Schedule quantity=0
Backorder	Schedule	Schedule date=333333	Year=0
	date=333333	Schedule quantity= QTY	Week=1
	Schedule quantity= QTY	first Schedule date	Requirement type=1
	(backorder)	first Schedule Quantity	(immediate)
		(this means that these information above are the first date and quantity of the schedule in 513)	Requirement frequency=2 (weekly)
			Schedule date = current date (GM first schedule date in 513)
			Schedule quantity=QTY (backorder)
			SA2_Backorder=QTY (backorder)
Immediate	Schedule	not defined in GM's	Year=0
requirement	date=444444	interpretation of the VDA 4905	Week=2
	Schedule quantity=QTY	no equivalent	Requirement type=1 (immediate)
	(immediate requirement)		Requirement frequency=2 (weekly)
			Schedule date = current date
			Schedule quantity=QTY (immediate requirement)

Requirement type	Presentation in VDA 4905	Presentation in GM's interpretation of the VDA 4905	Conversion in BEMIS SA4
Daily	Schedule	Schedule date=YYMMDD	Year=YYYY
requirement	date=YYMMDD	Schedule quantity=QTY	Week=WW
	Schedule quantity=QTY		Requirement type=2 (released)
	quartity Q : 1		Requirement frequency=1 (daily)
			Schedule date = YYYYMMDD
			Schedule quantity=QTY
Change of requirement	Schedule date=555555	not defined in GM's interpretation of the VDA 4905	no equivalent
frequencies	Schedule quantity=0	no equivalent	
Weekly	Schedule	not defined in GM's	Year=YYYY
requirement	date=YY00WW	interpretation of the VDA 4905 no equivalent	Week=WW
	Schedule quantity=QTY		Requirement type=3 (planned)
			Requirement frequency=2 (weekly)
			Schedule date = first date of week, that means monday of week)
			Schedule quantity=QTY
Weekly requirement	Schedule date=YYWWW	not defined in GM's interpretation of the VDA 4905	For every week in range from to:
from - to	W	no equivalent	Year=YYYY
	Schedule quantity=QTY		Week=WW (appropriate week in period)
			Requirement type=3 (planned)
			Requirement frequency=2 (weekly)
			Schedule date = first monday in week
			Schedule quantity=Schedule_Quantity/nu mber of weeks
			If remainder an integer, value is added to weekly quantity of first period.

Requirement type	Presentation in VDA 4905	Presentation in GM's interpretation of the VDA 4905	Conversion in BEMIS SA4
Monthly	Schedule	Schedule date=YYMM00	Year=YYYY
requirement	date=YYMM00 Schedule	Schedule quantity=Q1 Y	Week=WW (week of first monday in month)
	quantity=QTY		Requirement type=3 (planned)
			Requirement frequency=3 (monthly)
			Schedule date = first monday in month
			Schedule quantity = Schedule quantity (Abruf-Menge)
Last devision	Schedule	Schedule date=YYMM00	no SA4
	date=000000	Schedule quantity=QTY	
Over delivery	no equivalent	not defined in GM's interpretation of the VDA 4905	SA2_Overdelivery=DST_6806
		no equivalent	
Remainder of	Schedule	not defined in GM's	Year=YYYY
forecast quantity	date=999999	interpretation of the VDA 4905	Week=WW
quantity	quantity	no equivalent	Requirement type=4 (forecast)
			Requirement frequency=3 (monthly)
			Schedule date = first monday in month of subsequent month regarding the last schedule date
			Schedule quantity=Schedule quantity (Abruf-Menge)

Requirement type	Presentation in VDA 4905	Presentation in GM's interpretation of the VDA 4905	Conversion in BEMIS SA4
Remainder	no equivalent	Schedule date=YYMM00	Year=YYYY
quantity of the second month		Schedule quantity=QTY ninth Schedule date	Week=WW (Week of the first Monday in the month)
		ninth Schedule Quantity	Requirement type=3 (planned)
			Requirement frequency=3 (monthly)
			Schedule date = first monday in month
			Schedule quantity = Schedule quantity (Abruf-Menge)
			BAAN: these information have to be translated as follows:
			Year=YYYY
			Week=WW (the following week or the week of the eighth schedule date within GM's VDA message until zhe beginning of the next month this means until the first monday of the following month)
			Requirement type=3 (planned)
			Requirement frequency=2 (weekly)
			Schedule date = YYMMTT (Monday of the following week or of the following week of the eighth schedule date in GM's VDA message)
			Schedule Quantity = Schedule Quantity / Number of Weeks
			If remainder an integer, value is added to weekly quantity of first period.

Notice: GM's VDA 4905 does not know date formats like 333333, 4444444, 555555, nor 999999

Sequence Number of the Schedule Date	Meaning	Remark
1	Backorder	description see above
2	determine requirement – over delivery	normal requirement, description see above
	= actual requirement	
3	Daily or Weekly requirement	description see above
4	Daily or Weekly requirement	description see above
5	Daily or Weekly requirement	description see above
6	Daily or Weekly requirement	description see above
7	Daily or Weekly requirement	description see above
8	Daily or Weekly requirement	description see above
9	Remainder quantity of the second month	special case within GM's VDA interpretation, Remainder quantity of the second month
10	Monthly requirement	description see above
11	Monthly requirement	description see above

Example:

```
1. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";0;1;980227;"1";"2";980302;"0";;22;;"SA4_END"
2. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;11;980227;"2";"1";980309;"0";;222;;"SA4_END"
3. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;12;980227;"2";"1";980316;"0";;33;;"SA4_END"
4. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;13;980227;"2";"1";980323;"0";;333;;"SA4_END"
5. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;14;980227;"2";"1";980330;"0";;44;;"SA4_END"
6. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;15;980227;"2";"1";980406;"0";;444;;"SA4_END"
7. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;16;980227;"2";"1";980413;"0";;55;;"SA4_END"
8. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;17;980227;"2";"1";980420;"0";;555;;"SA4_END"
9. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;15;980227;"3";"3";980406;"0";;23;;"SA4_END"
10. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;19;980227;"3";980504;"0";;2;;"SA4_END"
11. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;23;980227;"3";"3";980601;"0";;2;;"SA4_END"
12. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;28;980227;"3";"3";980706;"0";;2;;"SA4_END"
13. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;32;980227;"3";"3";980803;"0";;2;;"SA4_END"
14. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;37;980227;"3";"3";980907;"0";;2;;"SA4_END"
15. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;41;980227;"3";"3";981005;"0";;2;;"SA4_END"
16. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;45;980227;"3";"3";981102;"0";;2;;"SA4_END"
17. "SA4"; "LA000100000019"; "005122"; "
00000";"0000231";1998;50;980227;"3";"3";981207;"0";;2;;"SA4_END"
```

```
18. "SA4";"LA000100000019";"005122";"
00000";"0000231";1999;02;980227;"3";"3";990104;"0";;2;;"SA4_END"
29. "SA4";"LA000100000019";"005122";"
00000";"0000231";1999;06;980227;"3";"3";990201;"0";;2;;"SA4_END"
```

The BAAN DLL has to translate Line 9 as follows:

```
9. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;15;980227;"3";"3";980406;"0";;23;;"SA4_END"
=>
9. "SA4";"LA000100000019";"005122";"
00000";"0000231";1998;18;980227;"3";"2";980427;"0";;23;;"SA4_END"
```

Refering to the example above there is only one remaining period for the month april:

Therefor an other example for the remaining quantity:

Sequence Number of the Schedule Date	Schedule Date	Meaning	Translation to BAAN
1	980323	Back Order	see above Back Order
			the schedule date is always the date of the monday of the week GM genarates its schedules. GM generates ist schedule each friday.
2	980330	Monday of the week	Schedule Date = Date in GM's Schedule
3	980406	Monday of the week	Schedule Date = Date in GM's Schedule
4	980413	Monday of the week	Schedule Date = Date in GM's Schedule
5	980420	Monday of the week	Schedule Date = Date in GM's Schedule
6	980427	Monday of the week	Schedule Date = Date in GM's Schedule
7	980504	Monday of the week	Schedule Date = Date in GM's Schedule
8	980511	Monday of the week	Schedule Date = Date in GM's Schedule
9	980500	remaining quantity of May	BAAN has to generate tw entries:
		for the period 18.5 to 31.5	1. Schedule Date: 980518
		10.0 to 01.0	2. Schedule Date: 980527
			Requirement Type =3 (planed)
			Requirement Frequenz=2 (weekly)
10	980600	Date of a month	see above: monthly requirement
11	980700	Date of a month	see above: monthly requirement
12	980800	Date of a month	see above: monthly requirement
19			

Description of requirement types for schedules in BEMIS (incoming) as of January 19, 1998 (proposed ODETTE requirement types)

Requirement type	Presentation in DELINS	Proposed conversion in BEMIS SA4
Zero requirement	DEL_2803=0	Year=current year
	DEL_6060=0	Week= current week
	DEL_7803=6	Requirement type=2 (released)
	DEL_6811=1	Requirement frequency=2 (weekly)
		Schedule date = current date
		Schedule quantity=0
Backorder	DEL_2803=0	Year=0
	DEL_6060=QTY	Week=1
	(backorder)	Requirement type=1 (immediate)
	DEL_7803=3	Requirement frequency=2 (weekly)
	DEL_6811=1	Schedule date = current date
		Schedule quantity = QTY (backorder)
		SA2_Backorder = QTY (backorder)
Immediate	DEL_2803=0	Year=0
requirement	DEL_6060=QTY	Week=2
	(immediate requirement)	Requirement type=1 (immediate)
	DEL_7803=4	Requirement frequency=2 (weekly)
	DEL_6811=1	Schedule date = current date
		Schedule quantity=QTY (immediate requirement)
Daily requirement	DEL_2803=YYMMDD	Year=YYYY
delivery	DEL_2805=YYMMDD	Week=WW
authorization and forecast fabrication	DEL_6060=QTY	Requirement type=2 (released)
authorization	DEL_7803=	Requirement frequency=1 (daily)
	DEL_6811=1,2	Schedule date = YYYYMMDD
		Schedule quantity=QTY
Daily requirement	DEL_2803=YYMMDD	Year=YYYY
forecast raw material authorization	DEL_2805=YYMMDD	Week=WW
	DEL_6060=QTY	Requirement type=3 (planned)
	DEL_7803=	Requirement frequency=1 (daily)
	DEL_6811= 3	Schedule date = YYYYMMDD
		Schedule quantity=QTY

Definition of BEMIS 1.2.a Import and Export File of the Message Type Schedule 2-66

Requirement type	Presentation in DELINS	Proposed conversion in BEMIS SA4
Forecast daily	DEL_2803=YYMMDD	Year=YYYY
requirement	DEL_2805=YYMMDD	Week=WW
	DEL_6060=QTY	Requirement type=4 (forecast)
	DEL_7803=	Requirement frequency=1 (daily)
	DEL_6811=4	Schedule date = YYYYMMDD
		Schedule quantity=QTY
Weekly requirement	DEL_2803=YYMMDD	Year=YYYY
delivery authorization and	DEL_2805=YYMMDD	Week=WW
forecast fabrication	DEL_6060=QTY	Requirement type=2 (released)
authorization	DEL_7803=	Requirement frequency=2 (weekly)
	DEL_6811=1,2	Schedule date = first date of week, that means monday of week)
		Schedule quantity=QTY
Forecast weekly	DEL_2803=YYMMDD	Year=YYYY
requirement raw material	DEL_2805=YYMMDD	Week=WW
authorization	DEL_6060=QTY	Requirement type=3 (planned)
	DEL_7803=	Requirement frequency=2 (weekly)
	DEL_6811=3	Schedule date = first date of week, that means monday of week)
		Schedule quantity=QTY
Forecast weekly	DEL_2803=YYMMDD	Year=YYYY
requirement	DEL_2805=YYMMDD	Week=WW
	DEL_6060=QTY	Requirement type=4 (forecast)
	DEL_7803=	Requirement frequency=2 (weekly)
	DEL_6811=4	Schedule date = first date of week, that means monday of week)
		Schedule quantity=QTY

Requirement type	Presentation in DELINS	Proposed conversion in BEMIS SA4
Weekly requirement	DEL_2836=YYWWYYWW	For every week in the range from – to:
from – to	DEL_6060=QTY	Year=YYYY
delivery authorization and	DEL_7803=	Week=WW (appropriate week of the period)
forecast fabrication	DEL_6811=1,2	Requirement type=2 (released)
authorization		Requirement frequency=2 (weekly)
		Schedule date = first monday in week
		Schedule quantity=Schedule_Quantity/number of weeks
		If remainder an integer, value is added to weekly quantity of first period.
Forecast weekly	DEL_2836=YYWWYYWW	For every week in the range from – to:
requirement from – to	DEL_6060=QTY	Year=YYYY
raw material	DEL_7803=	Week=WW (appropriate week of that period)
authorization	DEL_6811=3	Requirement type=3 (planned)
		Requirement frequency=2 (weekly)
		Schedule date = first monday in week
		Schedule quantity=Schedule_quantity/number weeks
		If remainder an integer, value is added to weekly quantity of first period.
Forecast weekly	DEL_2836=YYWWYYWW	For every week in the range from – to:
requirement from – to	DEL_6060=QTY	Year=YYYY
io	DEL_7803=	Week=WW (appropriate week of that period)
	DEL_6811=4	Requirement type=4 (forecast)
		Requirement frequency=2 (weekly)
		Schedule date = first monday in week
		Schedule quantity=Schedule_quantity/number of weeks
		If remainder an integer, value is added to weekly quantity of first period.

Requirement type	Presentation in DELINS	Proposed conversion in BEMIS SA4
Monthly requirement	DEL_2836=YYMMDD	Year=YYYY
delivery authorization and	DEL_2805=YYMMDD	Week=WW (week of first monday in month)
forecast fabrication	DEL_6060=QTY	Requirement type=2 (released)
authorization	DEL_7803=	Requirement frequency=3 (monthly)
	DEL_6811=1,2	Schedule date = first monday in month
		Schedule quantity=Schedule quantity (Abruf-Menge)
Forecast monthly	DEL_2836=YYMMDD	Year=YYYY
requirement raw material	DEL_2805=YYMMDD	Week=WW (week of first monday in month)
authorization	DEL_6060=QTY	Requirement type=3 (planned)
	DEL_7803=	Requirement frequency=3 (monthly)
	DEL_6811=3	Schedule date = First monday in month
		Schedule quantity=Schedule quantity (Abruf-Menge)
Forecast monthly	DEL_2836=YYMMDD	Year=YYYY
requirement	DEL_2805=YYMMDD	Week=WW (week of first monday in month)
	DEL_6060=QTY	Requirement type=4 (forecast)
	DEL_7803=	Requirement frequency=3 (monthly)
	DEL_6811=4	Schedule date = first monday in month
		Schedule quantity=Schedule quantity (Abruf-Menge)
Over delivery	DST_6806=Over delivery	SA2_Overdelivery=DST_6806

Description of requirement types for GM's DELFOR D97A in BEMIS (incoming) (Proposal)

Requirement type	Presentation in GM's DELFOR D97A	Proposed conversion in BEMIS SA4
released / weekly	SSC_4017 = 1	Year=YYYY
	SSC_2013 = W	Week=WW
	QTY_6060 = quantity for the time periode	Requirement type=2 (released) Requirement frequency=2 (weekly)
	DTM_2005 = 2	Schedule date = DTM 2380
	DTM_2380 = Monday of the week	Schedule quantity=QTY_6060
released / week	SSC_4017 = 1	Year=YYYY
from - to	SSC_2013 = F	Week=WW (the week of the current
	QTY_6060 = quantity	period)
	for the time periode	Requirement type=2 (released)
	DTM_2005 = 2	Requirement frequency=2 (weekly)
	DTM_2380 = Monday of the week	Schedule date = DTM_2380 (Monday of the week)
	DTM_2005 =159	Schedule quantity=QTY_6060 / numbers
	DTM_2380 = Sunday of the last week	of recognized weeks within the related period if the remainder is an integer
planed / weekly	SSC_4017 = 4	Year=YYYY
	SSC_2013 = W	Week=WW
	QTY_6060 = quantity	Requirement type=3 (planed)
	for the time periode	Requirement frequency=2 (weekly)
	DTM_2005 = 2	Schedule date = DTM_2380
	DTM_2380 = Monday of the week	Schedule quantity=QTY_6060
planed / week	SSC_4017 = 4	Year=YYYY
from - to	SSC_2013 = F	Week=WW (the week of the current
	QTY_6060 = quantity	period)
	for the time periode	Requirement type=3 (planed)
	DTM_2005 = 2	Requirement frequency=2 (weekly)
	DTM_2380 = Monday of the week	Schedule date = DTM_2380 (Monday of the week)
	DTM_2005 =159	Schedule quantity=QTY_6060 /numbers
	DTM_2380 = Sunday of the last week	of recognized weeks within the related period if the remainder is an integer

Some remarks to the segment groups 17 an 18 of GM's DELFOR D97A:

Frequency:

- 1 Weekly Period this means: start date of the period only
- 2 Free Period this means: start and end date
- 3 the start date is always a monday
- 4 the end date is always a Sunday
- 5 there is always chronological sequence of the requirements

Requirement typs:

- 1 released
- 2 planed

SA5 Schedule Authorizations - *Freigabeinformationen*

Status: Conditional

Frequency: Repeatable by item number

Description: This kind of data record is used to transmit schedule

authorization data. These data refer to the appropriate item number which is indicated in the previous data record SA2.

SCHE	DULE INHOUSE FORMA	AT			Mapping from Application Table Fields		Mapping to Application Fields	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1.	Kind of data record	O/I	М	an3	SA5		SA5	
2.	Message reference	O/I	М	an14	tcedi701.bano		tcedi702.bano	
3.	Supplier number (out)	0	М	an6	tdpsc001.suno			
	Network address customer (in)	ı	М	an17			dssc002.cuno	
4.	Key field delivery address	O/I	М	an20	tdpsc001.plnt + tdpsc001.delp		tdssc002.cdel	
5.	Customer's item number		М	an35	tdpsc002.item		tdssc002.item	
6.	Authorization code		С	an2	tdpsc051.auth		tdssc051.auth	Check of value range
7.	Start horizon date		С	n8	tdpsc051.cfsd		tdssc051.cfsd	
8.	End horizon date		С	n8	tdpsc051.cfed		tdssc051.cfed	
9.	Cumulative quantity this release		С	n10	tdpsc051.cqtr		tdssc051.cqtr	
10.	Data record end sign		С	an7	SA5_END		SA5_END	

Detailed description of Schedule, data record SA5 Schedule authorizations

Position	1	Field format	an3	Field status	M
Field name	Kind	l of data record		(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA5'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA5'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA5'.

BAAN: keine

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in))

Description: This field identifies all connected data records of one schedule.

The message reference, which has to be unambiguous by schedule, helps to control the chronological order of the

schedules and the complete transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	3 out	Field format	an6	Field status	M
Field name	Supplie	er number		(Key field out/i	n)

Description: This field contains the identification which the customer

applied to the supplier.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Position	3 in	Field format	an17	Field status	M
Field name	Netwo	k address custon	ner	(Key field out/i	n)

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	4	Field format	an20	Field status	M
Field name	Key fie	ld delivery addre	ss	(Key field out/ir	1)

Description: This field contains the key for the delivery address of the

customer.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position 5 Field format an..35 Field status M
Field name Customer's item number

Description: This field contains the identification which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position 6 Field format an2 Field status C
Field name Authorization code

Description: This field indicates, which authorization code types are

transmitted by this data record. Allowed values:

FAB = fabrication authorization RAW = raw material authorization

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc051.auth to position.

Processing incoming

EDI subsystem: The EDI subsystem enters the above mentioned values into

this field on the basis of the data in the transmission file.

BAAN: Mapping to BAAN table field tdssc051.auth

Position	7	Field format	n8	Field status	C			
Field name		Start horizon date						
Description:	horize autho obtain	chedules from the condate to End horing the supplication. This field con YMMDD).	zon date er for fab	are obligatory an orication and raw	d can be material			

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc051.cfsd to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc051.cfsd

Position	8	Field format	n8	Field status	C	
Field name		End horizon d	ate			

Description:

All schedules from the customer of the range from Start horizon date to End horizon date are obligatory and can be authorized by the supplier for fabrication and raw material obtaining. This field contains the end date (format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc051.cfed to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc051.cfed

Position	9	Field format	n10	Field status	С
Field name		Cumulative qu	antity thi	is release	

Description:

All schedules from the customer, which total quantity is less than the cumulated released stock, are obligatory and can be authorized by the supplier for fabrication and raw material obtaining.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc051.cqtr to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc051.cqtr

Position	10	Field format	an7	Field status	M	
Field name		Satzendekenn	ung			

Description: This field indicates the end of the data record. It contains the

fixed value 'SA5 END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA5_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA5_END'.

BAAN: None

SA6 Schedule Packaging Data – *Packmitteldaten*

Status: Optional

Frequency: Up to 4 times by item number outgoing

Up to n times by item number incoming

BAAN IV purchase contracts contain a 4 level packaging structure, which can be transmitted by SA6. The first level represents the outer packaging, the other levels represent intermediate packaging and smaller packagings (level 4).

Description: This kind of data record supports the transmission of

packaging information, which can be used for the required item of the previous data record of the data record SA2 (item

number, capacity): This kind of data record is repeatable if

several packagings have to be used.

1 Packaging level (outgoing) - All packagings (incoming)

SCHE	EDULE INHOUSE FORM	AT			Mapping from Application Table Fields		Mapping to Application Fields	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1	Kind of data record	J	М	an3	SA6	Evaluation expression PI1	SA6	
2	Message reference	J	М	an14	tcedi701.bano		tcedi702.bano	
3	Supplier number (out)	J	М	an6	tdpsc001.suno		tdssc002.cuno	
		J	М	an17				
	Network address customer (in)							
4	Key field delivery	J	М	an20	tdpsc001.plnt +		tdssc002.cdel	
	address				tdpsc001.delp			
5	Customer's item number		M	an35	tdpsc002.item		tdssc002.item	
6	Customer's item number for packaging 1		М	an35	tdpsc001.utyp	Evaluation expression PI1	tdssc002.txta	
7	Supplier's item number for packaging 1		С	an35	tdpsc001.utyp	Evaluation expression PI1	tdssc002.txta	
8	Quantity of articles in package 1		М	n9	tdpsc001.uqty	Evaluation expression PI1	tdssc002.txta	
9	Flag 'Full packaging only 1'		М	n1	tdpsc001.uful	Evaluation expression PI1	Blank	
10	Data record end sign		М	an7	SA6_END		SA6_END	

2 Packaging level (outgoing)

SCHE	DULE INHOUSE FORMAT				Mapping from A	Application
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action
1	Kind of data record	J	М	an3		Evaluation expression PI2
2	Message reference	J	М	an14	tcedi701.bano	
3	Supplier number (out)	J	М	an6	tdpsc001.suno	
		J	М	an17		
	Network address customer (in)					
4	Key field delivery address	J	М	an20	tdpsc001.plnt +	
					tdpsc001.delp	
5	Customer's item number		М	an35	tdpsc002.item	
6	Customer's item number for packaging 2		М	an35	tdpsc001.mtyp	Evaluation expression PI2
7	Supplier's item number for packaging 2		С	an35	tdpsc001.mtyp	Evaluation expression Pl2
8	Quantity of articles in package 2		М	n9	tdpsc001.mqty	Evaluation expression PI2
9	Flag 'Full packaging only 2'		М	n1	tdpsc001.mful	Evaluation expression PI2
10	Data record end sign		М	an7		

3 Packaging level (outgoing)

SCHE	DULE INHOUSE FORMAT				Mapping from A Table Fields	Application
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action
1	Kind of data record	J	М	an3		Evaluation expression PI3
2	Message reference	J	М	an14	tcedi701.bano	
3	Supplier number (out)	J	М	an6	tdpsc001.suno	
		J	М	an17		
	Network address customer (in)					
4	Key field delivery address	J	М	an20	tdpsc001.plnt +	
					tdpsc001.delp	
5	Customer's item number		М	an35	tdpsc002.item	
6	Customer's item number for packaging 3		М	an35	tdpsc001.btyp	Evaluation expression PI3
7	Supplier's item number for packaging 3		С	an25	tdpsc001.btyp	Evaluation expression PI3
8	Quantity of articles in package 3		М	n9	tdpsc001.bqty	Evaluation expression PI3
9	Flag 'Full packaging only 3'		М	n1	tdpsc001.bful	Evaluation expression PI3
10	Data record end sign		М	an7		

4 Packaging level (outgoing)

SCHE	DULE INHOUSE FORMAT				Mapping from Table Fields	Application
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action
1	Kind of data record	J	М	an3		Evaluation expression PI4
2	Message reference	J	М	an14	tcedi701.bano	
3	Supplier number (out)	J	М	an6	tdpsc001.suno	
		J	M	an17		
	Network address customer (in)					
4	Key field delivery address	J	М	an20	tdpsc001.plnt +	
					tdpsc001.delp	
5	Customer's item number		М	an35	tdpsc002.item	
6	Customer's item number for packaging 4		М	an35	tdpsc001.atyp	Evaluation expression PI4
7	Supplier's item number for packaging 4		С	an35	tdpsc001.atyp	Evaluation expression PI4
8	Quantity of articles in package 4		M	n9	tdpsc001.aqty	Evaluation expression PI4
9	Flag 'Full packaging only 4'		М	n1	tdpsc001.aful	Evaluation expression Pl4
10	Data record end sign		М	an7		

Detailed description of Schedule, data record SA6 Schedule packaging data

Position	1	Field format	an3	Field status	M
Field name	Kind	l of data record		(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA6'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA6'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA6'.

BAAN: None

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in))

Description: This field identifies all connected data records of one schedule.

The numbering of the message reference, which has to be unambiguous by shipment notification, helps to control the chronological order of the schedules and the complete

transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	3 out Field format		an6	Field status	M
Field name	Supplie	er number		(Key field out/in)

Description: This field contains the identification which the customer

applied to the supplier.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Position	3 in	Field format	an17	Field status	M
Field name	Networ	k address custom	er	(Key field out/in))

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	4	Field format	an20	Field status	M
Field name	Key fie	ld delivery addre	ss	(Key field out/in))

Description: This field contains the key for the delivery address of the

customer.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position 5 Field format an..35 Field status M
Field name Customer's item number

Description: This field contains the identification which the customer

applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position 6 Field format an..35 Field status M
Field name Customer's item number for packaging

Description: This field contains the identification which the customer

applied to the packaging for the required item.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field

TFtdpsc001.utyp/mtyp/btyp/atyp to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	7	Field format	an35	Field status	C
Field name		Supplier's iten	n number	for packaging	

Description:

This field contains the identification number which the supplier applied to the packaging for the required item. This field contains the same values as the previous position, because in BAAN there is only one article number by packaging available.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field

TFtdpsc001.utyp/mtyp/btyp/atyp to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	8	Field format	n9 Field status		M
Field name		Quantity of ar	ticles in]	package	

Description:

This field contains information about the capacity of the

packaging.

The factor indicates how many units of the next smaller packaging are or can be included in this packaging.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field

TFtdpsc001.uqty/mqty/bqty/aqty to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	9	Field format	n1	Field status	M
Field name		Flag 'Full pac	kaging (only'	
Description:	comp	field indicates if the bletely. = Yes (packaging = No			1

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc001.uful/mful/bful/aful

to position.

Processing incoming

EDI subsystem:

BAAN: This field is not used at the moment.

Position	10	Field format	an7	Field status	M	
Field name		Data record en	nd sign			

Description: This field indicates the end of the data record. It contains the

fixed value 'SA6_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA6_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA6_END'.

BAAN: None

SA7 Schedule Delivery History - Historie *LieferScheindaten*

Status: Conditional

Frequency: Once by item number

Description: This kind of data record supports the transmission of

information about the last deliveries of the required item. The data record contains the shipping note number and the shipping

note date (special ODETTE DELINS requisition).

SCHE	DULE INHOUSE FORM	AT			Mapping from Application Table Fields		Mapping to Application Fields	
Pos	FIELD DESCRIPTION	Key	ST	FM	Table Field	Action	Table Field	Action
1	Kind of data record	O/I	М	an3	SA7		SA7	
2	Message reference	O/I	М	an14	tcedi701.bano		tcedi702.bano	
3	Supplier number (out)	0	М	an6	tdpsc001.suno			
	Network address customer (in)	I	М	an17			tdssc002.cuno	
4	Key field delivery address	O/I	М	an20	tdpsc001.plnt + tdpsc001.delp		tdssc029.cdel	
5	Customer's item number		М	an35	tdpsc002.item		tdssc002.item	
6	Number of second last shipping note (receipt)		М	an9	tdpsc007.dino		tdssc002.txta	
7	Date of second last shipping note (receipt)		М	n8	tdpsc007.didt		tdssc002.txta	
8	Number of third last shipping note (receipt)		С	an9	tdpsc007.dino		tdssc002.txta	
9	Date of third last shipping note (receipt)		С	n8	tdpsc007.didt		tdssc002.txta	
10.	Quantity of ne second last shippine note (receipt)		С	n15	tdpsc()7.rqty		tds c002.txta	
11.	Quantity of nird last shipping no expression (receipt)		С	n15	tdpsc()7.rqty		tds c002.txta	
12.	Data record end sign		М	an7	SA7_END		SA7_END	

Detailed description of Schedule, data record SA7 Schedule Delivery History

Position	1	Field format	an3	Field status	M
Field name	Kind	l of data record		(Key field out/	in)

Description: This field identifies the kind of data record in the message

block. It contains the fixed value 'SA7'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA7'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA7'.

BAAN: None

Position	2	Field format	an14	Field status	M
Field name	Messag	ge reference		(Key field out/in)

Description: This field identifies all connected data records of one schedule.

The numbering of the message reference, which has to be unambiguous by schedule, helps to control the chronological order of the schedules and the complete transmission.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	3 out	Field format	an6	Field status	M
Field name	Suppli	er number		(Key field out	/in)

Description: This field contains the identification number which the

customer applied to the supplier.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Position	3 in	Field format	an17	Field status	M
Field name	Network address customer		(Key field out/i	n)	

Description: This field contains the network address of the customer.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	4	Field format	an20	Field status	M
Field name	Key field delivery address			(Key field out/in))

Description: This field contains the key for the delivery address of the

customer.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	5	Field format	an35	Field status	M
Field name		Customer's item number			

Description: This field contains the identification number, which the

customer applied to the required item.

Processing outgoing

EDI subsystem:

BAAN: Refer to data record SA2.

Processing incoming

EDI subsystem: Refer to data record SA2.

BAAN: Refer to data record SA2.

Position	6	Field format	an9	Field status	M
Field name		Number of sec	ond last s	shipping note	

Description: This field contains the number of the shipping note of the

second last delivery of this item which the customer received

and booked.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.dino to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta.

Position	7	Field format	n8	Field status	M	
Field name		Date of second	Date of second last shipping note			

Description: This field contains the date of the shipping note of the second

last delivery of this item which the customer received and

booked (format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.didt to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 8 Field format an..9 Field status C
Field name Number of third last shipping note

Description: This field contains the number of the shipping note of the third

last delivery of this item which the customer received and

booked.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.dino to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position 9 Field format n..8 Field status C
Field name Date of the third last shipping note

Description: This field contains the date of the shipping note of the third last

delivery of this item which the customer received and booked

(format: YYYYMMDD).

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.didt to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position	10	Field format	n15	Field status	С
Field name		Quantity of the second last shipping note (receipt)			

Description: This field contains the quantity of the shipping note of the

second last delivery of this item which the customer received

and booked.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.didt to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position	11	Field format	n15	Field status	C
Field name		Quantity of the third last shipping note (receipt)			

Description: This field contains the quantity of the shipping note of the third

last delivery of this item which the customer received and

booked.

Processing outgoing

EDI subsystem:

BAAN: Mapping of BAAN table field tdpsc007.didt to position.

Processing incoming

EDI subsystem: Transmission of the value from the transmission file.

BAAN: Mapping to BAAN table field tdssc002.txta

Position	12	Field format	an7	Field status	M
Field name		Data record end sign			

Description: This field indicates the end of the data record. It contains the

fixed value 'SA7_END'.

Processing outgoing

EDI subsystem:

BAAN: This field is filled with the fixed value 'SA7_END'.

Processing incoming

EDI subsystem: This field is filled with the fixed value 'SA7_END'.

BAAN: None

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	Data record description by kind of data record
Definition of BEMIS 1.2.a Imnor	rt and Export File of the Message Type Schedule
	2-95
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3 Glossary of terms and abbreviations

ABRUF Schedule Appl Application

ANSI American National Standards Organization
BEM Baan Electronic Message - abbreviated form of

BEMIS used with the definition of the EDI

organization

BEMIS Baan Electronic Message Interchange System

Business partner (BP) Customer or supplier

C Conditional, that is, optional message
Defaults.edi Export file detailing master EDI data
DELINS Odette Delivery Instruction (Schedule)

Directory Folder

EDI Electronic Data Interchange; electronic exchange of

documents in standard formats

EDIFACT Electronic Data Exchange For Administration,

Commerce and Transport. An ISO standard.

ELP External Logistic partner

Evaluation expression
If statement in the conversion setup for outgoing

messages

ISO International Standards Organization

ISO 4217 Code table

M Mandatory (compulsory) message

MAIS General Motor's interpretation of the subset of

EDIFACT DELJIT Message

Message Message

Network address Folder (directory) path on network

ODDC Odette Code Table
ODDC25 Odette Code Table 25

ODETTE European standard for electronic data exchange

Org Organization, that is, system

SCH Supply Chain

Semaphore Method to show a status using files with zero length

Translation	Conversion of one data format to another, for example Baan in-house data format to ODETTE
VAT	Value Added Tax (tax on turnover; sales tax)
VDA	Standard used for electronic data exchange in Germany
X12	Standard used for electronic data exchange in the United States

4 Appendix

Remarks about the conversion of plant/final delivery point in delivery address

When transmitting the messages:

- VDA4905 (Schedule incoming)
- VDA 4915 (Delivery schedule incoming)
- VDA 4916 (Production sequence requirement incoming)

the features plant and final delivery point are expected respectively transmitted as unambiguous identification of the delivery point. BAAN uses a unambiguous delivery address without making any distinctions about final delivery points. Therefore, it is necessary for the above mentioned incoming messages to carry out a conversion of the combination plant/final delivery point into a certain delivery address in BAAN.

The following code- and conversion tables have to be used for the conversion:

1 Address types (tcedi214)

Maintain address	types	Company:	60
Organization	: BEM BAAN Electr. Message Int. Sys.		
Code in Message	Description		
ZZ	Delivery address	Choice:	

These parameters need to be entered once by organisation (BEM).

2 Address Code IDs (tcedi218)

```
Maintain Address Code IDs Firma: 600

Organization : BEM BAAN Electr. Message Int. Sys.

Code in Message Description

DP Delivery address Choice: ..
```

These parameters need to be entered once by organization (BEM).

3 Delivery address codes by customer incoming (tcedi310)

```
Maintain Conv. Of Del. Addr. Codes by Customer (in) Company: 600

Customer : 000001 Volkswagen AG
Organization : BEM Verband der deutschen autoind.
Address Code ID : DP Delivery Address

Code in Message Code in Application

01601QC 001 Werk Wolfsburg Tor1
01602QC 002 Werk Wolfsburg Tor2

Choice: ..
```

The conversion of the plant/final delivery point into the delivery address (code in application) is entered into this table refering to one customer. The parameters have to be entered for every plant/final delivery point combination of one customer.

Evaluation expressions

Evaluation expression	Evaluation text	KIND OF DATA RECORD	POSITION
TXT	No	SA3	7
AUTH	tdpsc051.auth = tdpsc000.faba or tdpsc051.auth = tdpsc000.rawa	SA5	6
PI1	tdpsc001.utyp > "	SA6	see above
	or better		
	strip(tdpsc001.utyp)<>""		
PI2	tdpsc001.mtyp > "	SA6	see above
	or better		
	<pre>strip(tdpsc001.mtyp)<>""</pre>		
PI3	tdpsc001.btyp > "	SA6	see above
	or better		
	strip(tdpsc001.btyp)<>""		
PI4	tdpsc001.atyp > "	SA6	see above
	or better		
	<pre>strip(tdpsc001.atyp)<>""</pre>		
SC4	tdpsc003.dten(7;2) > "00"	SA4	8/1, 8/2, 8/3, 8/4, 8/5, 8/6, 8/7
Q1	tdpsc003.dqty(1) > 0	SA4	15/1
Q2	tdpsc003.dqty(2) > 0	SA4	15/2
Q3	tdpsc003.dqty(3) > 0	SA4	15/3
Q4	tdpsc003.dqty(4) > 0	SA4	15/4
Q5	tdpsc003.dqty(5) > 0	SA4	15/5
Q6	tdpsc003.dqty(6) > 0	SA4	15/6
Q7	tdpsc003.dqty(7) > 0	SA4	15/7
	•		

Sample file

"SA1";"F8109904210015";"n900200";"F810";"LAB-IO";"BEMIS";"";"Auftr.ref.";19990421;1202;"Nach.ref. alt";"SA1_END" "SA2";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";"DP";"ZZ";"SA";"DANCKERT-WERK";100017;19980820;0;;"HD002";"HD002supplier";"5679900";"9999";100010;10;"";"";"PCE";17;"";2;28;2;"";"DDD";199 80820;"";;5;"1";;0;"";"";0;100;0;"";"HD002";"";;"SA2_END" "SA4";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";1998;34;;"2";"1";19980821;"0";0;5;1;;"SA4_END" "SA4";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";1998;35;;"2";"2";19980824;"0";0;12;0;1;"SA4 END" "SA5";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";"FA";19980819;19980830;1;"SA5_END" "SA5";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";"RA";19980819;19980830;1;"SA5 END" "SA6";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";"V 001 001 001";"V 001 001 001";1;1;1;"SA6_END" "SA7";"F8109904210015";"900200";"DANCKERT-WERK";"HD002";"90000";;"";;0;0;"SA7_END